

CELL : A467	CELL NAME : Tensioner Assy.	M/C STAGE: Winding/Assy.	OPERATION: Winding
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KAIZEN THEME : To Eliminate minor of A467 Tensioner Assy. on account of Winding Pin

KAIZEN IDEA : Winding Pin locating step length to be reduce by from 7mm to 5 mm

TPM CIRCLE NO :- 2	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME : Joshile	LOSS NO./STEP									
DEPT : M.E	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

PROBLEM PRESENT STATUS : Presently winding pin twisting 2 times in a Shift.	COUNTERMEASURE: Revised winding pin locating step length from 7 mm to 5 mm & Now screw properly resting on winding in & there is load on Screw locating portion of winding pin	BENCHMARK: 02 Nos
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TEAM MEMBERS:	N.S.Pujari	Mallikarjun
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WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:-
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Why1:- Presently winding pin twisting times in a Shift.			WHAT TO DO: Winding Pin Drawing to be Revise
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Why2:- More load on screw locating portion of winding pin			HOW TO DO:
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Why3:- No resting is there in winding pin for Screw			FREQUENCY:
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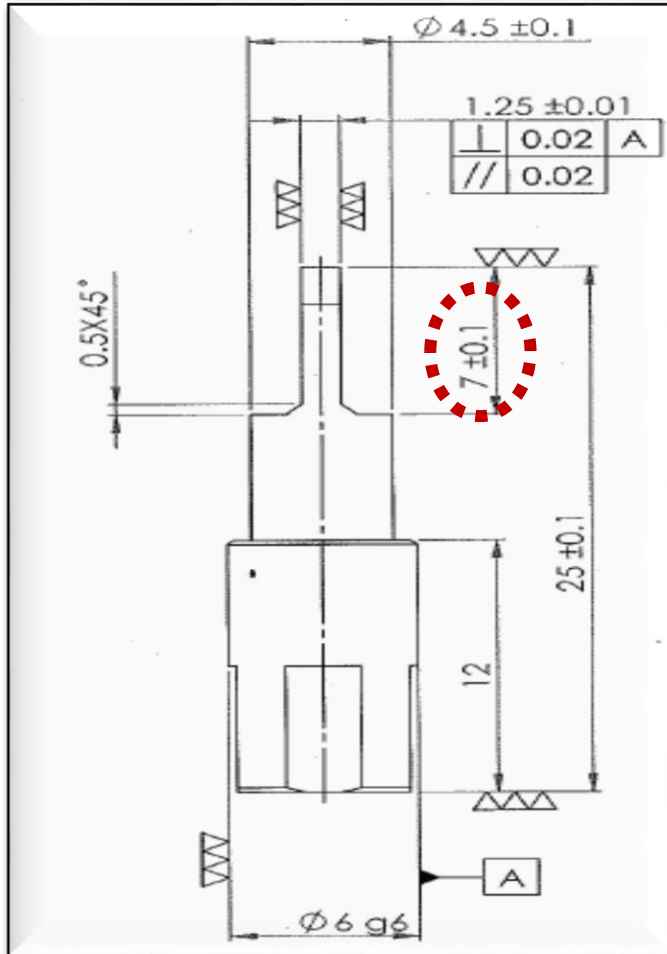
Why4:- Winding pin locating Step length is more (7 mm)			One Action
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ROOT CAUSE	RESULTS:	KAIZEN SUSTAINANCE
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Winding pin locating Step length is more (7 mm)		WHAT TO DO: Winding Pin Drawing to be Revise
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REGISTRATION NO.: P14/KK/2018/019	SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS
DATE: 30.01.2018	1				
REGISTERED BY: Mr. Manas KP	No Scope in P14 , Kaizen share to CME for HD Implementation @ other plants				
MANGERS SIGN: N.S.Pujari	SR.NO.	PLANT	WHEN	WHOM	STATUS

Before Implementation



After Implementation

